



Part Number	ESM Order Ref.	Illus. No.	Description	Remarks
9M103	10M103	3	Core plug	
9M104	10M104	4	Plug - oil release valve passage	
9M105	10M105	5	Plug - oil gallery	
9M106	FIX117	6	Stud - cylinder head - long	
	Use FIX118	7	Stud - cylinder head - medium	
9M107	FIX118	8	Stud - cylinder head - short	
9M108	9M108	9	Stud - blanking plate	
9M109	9M108SH	10	Stud - oil filter	
9M110	10M110	11	Restrictor - cam shaft oil feed	
9M111	10M111	12	Dowel - main bearing cap	
9M112	10M112	13	Bolt - main bearing cap	
9M113	10M113	14	Washer - lock	
9M114	10M114	15	Gasket	
9M115	10M140	16	Liner - camshaft bearing front	
9M116	9M116	17	Liner - cylinder block	
9M117	10M118	18	Plug - cylinder block	
9M118	10M248	19	Washer	
			<b>Piston assembly</b>	
9M119/S	9M119S	20	Standard	
9M119/20	9M119/20	20	.020" (.508 mm) O/S	
9M110/30	9M110/30	20	.030" (.763 mm) O/S	
9M110/40	9M110/40	20	.040" (1.016 mm) O/S	
9M110/60	9M110/60	20	.060" (1.524 mm) O/S	
			<b>Ring - piston - set</b>	
9M120/S	9M120S	21	Standard	
9M120/20	9M120/20	21	.020" (.508 mm) O/S	
9M120/30	9M120/30	21	.030" (.763 mm) O/S	
9M120/40	9M120/40	21	.040" (1.016 mm) O/S	
9M120/60	9M120/60	21	.060" (1.524 mm) O/S	
9M121	9M121SH	22	Pin - gudgeon	